



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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**D350-833-013L02**  
**Job Sheet 196150**



**Part No:** D350-833-013L02

**Job Qty:** 1 pcs

**Part Name:** Dome Light Air Vent - Black (Geneva P112L)



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 6/7/19

**Job Tracking No:**

**Due Date:** 7/2/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:** ORDER 16972

**Note:** DWG REV D SHEET 14 IPP REV:A 13.09.21 NEW ISSUE DL

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 110   | Packaging 1 - Pick Kit | 1 pcs | 7/2/19     | 7/2/19   | 0.00      | 0.00    | Packaging 1 - 1       |           | JUN 27 2019 |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 3       | DAS       |             |
|       |                        |       |            |          |           |         | Packaging 1 - 4       | 74        |             |
|       |                        |       |            |          |           |         | Packaging 1 - 5       | 9-89      |             |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 31      |           |             |



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**Container No:** S194469



**Part:** D350-833-013L02

**Job No:** 196150

**Serial No/Batch:** S194469

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:**

Date: 06/27/19

|                                 |       |        |           |                        |                  |             |
|---------------------------------|-------|--------|-----------|------------------------|------------------|-------------|
|                                 |       |        |           |                        | Packaging 1 - 32 |             |
|                                 |       |        |           |                        | Packaging 1 - 33 |             |
|                                 |       |        |           |                        | Packaging 1 - 34 |             |
|                                 |       |        |           |                        | Packaging 1 - 35 |             |
|                                 |       |        |           |                        | Packaging 1 - 36 |             |
|                                 |       |        |           |                        | QC 4 - 28        |             |
| 120 QC 4                        | 1 pcs | 7/2/19 | 0.00 0.00 | QC 4 - 58              | DAS              |             |
|                                 |       |        |           | QC 4 - 69              | 58 JUN 27 2019   |             |
|                                 |       |        |           | QC 4 - 9               | 9-89             |             |
|                                 |       |        |           | QC 4 - 46              |                  |             |
|                                 |       |        |           | QC 4 - 68              |                  |             |
|                                 |       |        |           | QC 4 - 72              |                  |             |
|                                 |       |        |           | QC 4 - 74              |                  |             |
|                                 |       |        |           |                        |                  |             |
| 130 Packaging 3-1 - Stock - B4B | 1 pcs | 7/2/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                  |             |
|                                 |       |        |           | Packaging 3 - 2 - B4B  |                  |             |
|                                 |       |        |           | Packaging 3 - 3 - B4B  |                  |             |
|                                 |       |        |           | Packaging 3 - 4 - B4B  |                  |             |
|                                 |       |        |           | Packaging 3 - 5 - B4B  |                  |             |
|                                 |       |        |           | Packaging 3 - 6 - B4B  |                  |             |
|                                 |       |        |           | Packaging 3 - 7 - B4B  | DAS              |             |
|                                 |       |        |           | Packaging 3 - 8 - B4B  | 58               |             |
|                                 |       |        |           | Packaging 3 - 9 - B4B  | 9-89             | JUN 27 2019 |
|                                 |       |        |           | Packaging 3 - 10 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 11 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 12 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 13 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 14 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 15 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 16 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 17 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 18 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 19 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 20 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 21 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 22 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 23 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 24 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 25 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 26 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 27 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 28 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 29 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 30 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 31 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 32 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 33 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 34 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 35 - B4B |                  |             |
|                                 |       |        |           | Packaging 3 - 36 - B4B |                  |             |
| 135 DC - 1 - B4B                | 1 pcs | 7/2/19 | 0.00 0.00 | DC - 1 - B4B           |                  |             |
|                                 |       |        |           | DC - 2 - B4B           |                  |             |
| 140 QC 21 - FG                  | 1 pcs | 7/2/19 | 0.00 0.00 | QC 21 - FG - 21        |                  |             |
|                                 |       |        |           | QC 21 - FG - 70        | JUN 27 2019      |             |
|                                 |       |        |           | QC 21 - SA - 53        |                  |             |

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg &amp; Stock Location: \_\_\_\_\_), Identify and pack for shipping as per PPP D350-833-013 Location : FG121

135 - Photocopy bluefile &amp; type labels per PPP D350-833-013 CHG001

140 - (QC21- Final Inspection - Work Order Release)

**Job BOM**

| Part / Item  | Component Name                      | Quantity      | Operation                  | Container |
|--------------|-------------------------------------|---------------|----------------------------|-----------|
| D4888-041L02 | Dome Light Air Vent Assembly, Black | 21 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5194314.  |
| D4897-045    | Dome Light Wiring                   | 21 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5134588.  |

**Job Allocations**

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | D4888-041L02   | 1        | 1         | 0         |
|                            | D4897-045      | 1        | 2         | 0         |

**Part Specifications**

Specifications could not be found.

Plex 6/7/19 10:33 AM Dart.lajeunesse.marie



Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                      |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex;"> <div style="flex: 1;">           Operator <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Presservation <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Human Factors <input type="checkbox"/> </div> <div style="flex: 1;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex;"> <div style="flex: 1;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="flex: 1;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="flex: 1;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |

## Change Record

PAGE 1 OF 1

Part Number: D350-833-013 (P112-L)

Description: DOME LIGHT AIR VENT

[illegible]